

PY-GCMS Analysis of Microplastics Using Nitrogen as an Alternative Carrier Gas

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Today's Agenda

- Review of MP Workflow
 - EGA-MS
 - Single Shot
 - Challenges Faced with Mixed Microplastics
 - System configuration for Quick Workflow
- Helium Data Review
 - Quantitative Analysis of Mixed Polymer Standards
 - Alternative Carrier Gases
- Expanding into Nitrogen
 - Overview of Nitrogen Data
 - Comparison between He and N₂

Steps in PY-GCMS Qualitative analysis of MP

1. Polymer Preparation

- Solid polymers are sliced or ground
- Placed into an eco cup with quartz wool

2. EGA-MS Analysis

- Thermal zone established
- Optimum PY furnace temp determined for Single Shot

3. Single Shot GCMS

- Pyrolyzates formed by flash pyrolysis
- Pyrogram obtained

4. Data Analysis and Comparison

- All pyrolyzates identified via F-Search library
- Characteristic pyrolyzate determined via data comparison

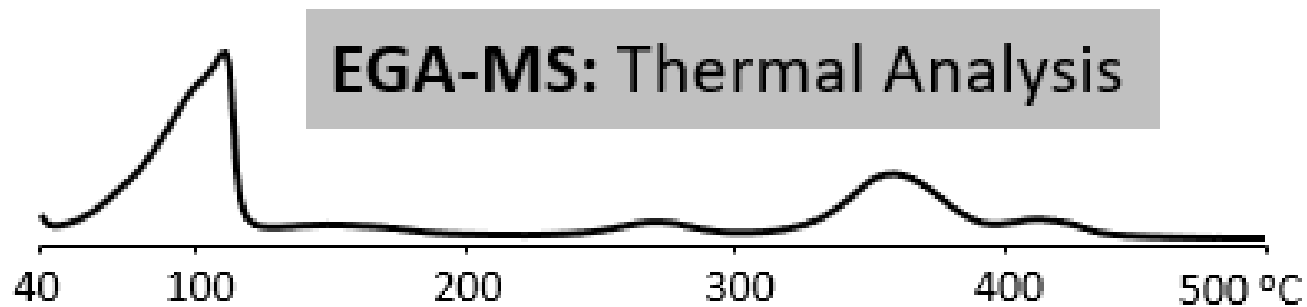


Standard kit obtained from
Hawaii Pacific University
NIST

Evolve Gas Analysis

- **Imperative to understand the thermal zones of the polymers in question**
- **Initial spectral information for specific polymers**
 - Average mass spectrum can be matched against libraries
 - Thermograms can be complex requiring additional analysis
- **Major m/z could be prevalent for multiple polymers**

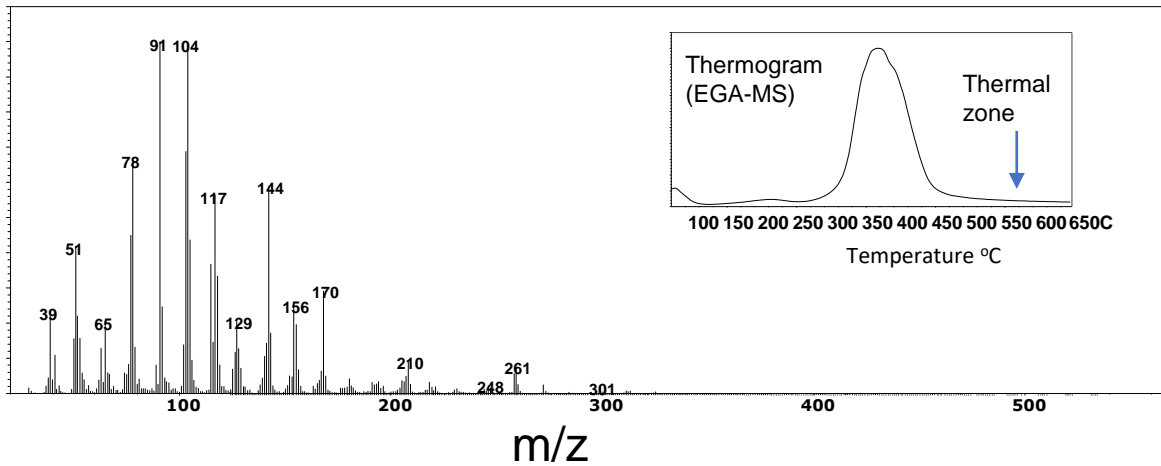
- **Heated from 100°C → 700 ° C**
- **2.5 M EGA tube**



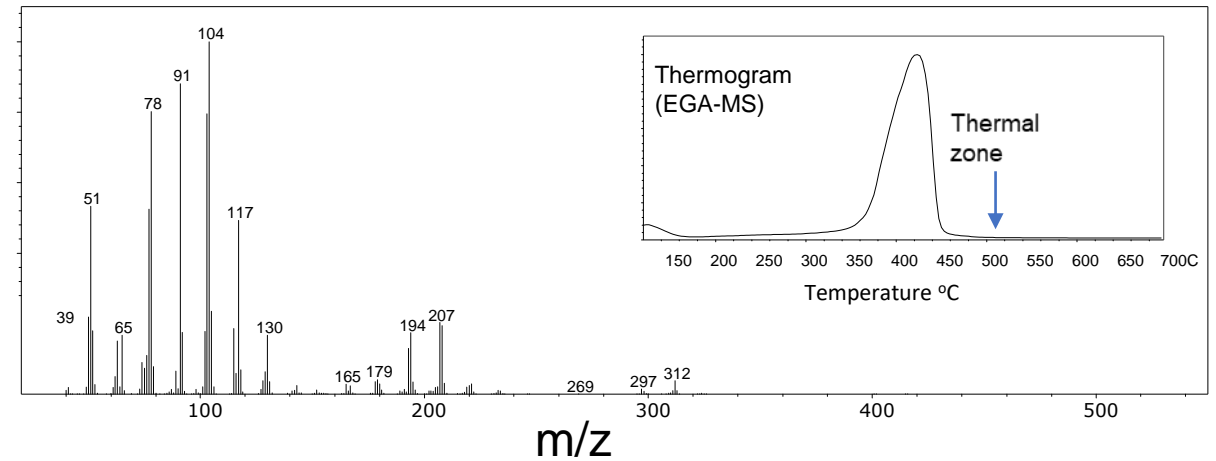
EGA of Acrylonitrile Butadiene Styrene (ABS) and Polystyrene (PS)

Compound name	Thermal zone, °C
Acrylonitrile-butadiene-styrene (ABS)	550
Nylon 6 (N6)	550
Nylon 6,6 (N6,6)	550
Polyethylene terephthalate (PET)	600
Polypropylene (PP)	600
Polystyrene (PS)	500
Polyvinylchloride (PVC)	600

ABS average mass spectrum

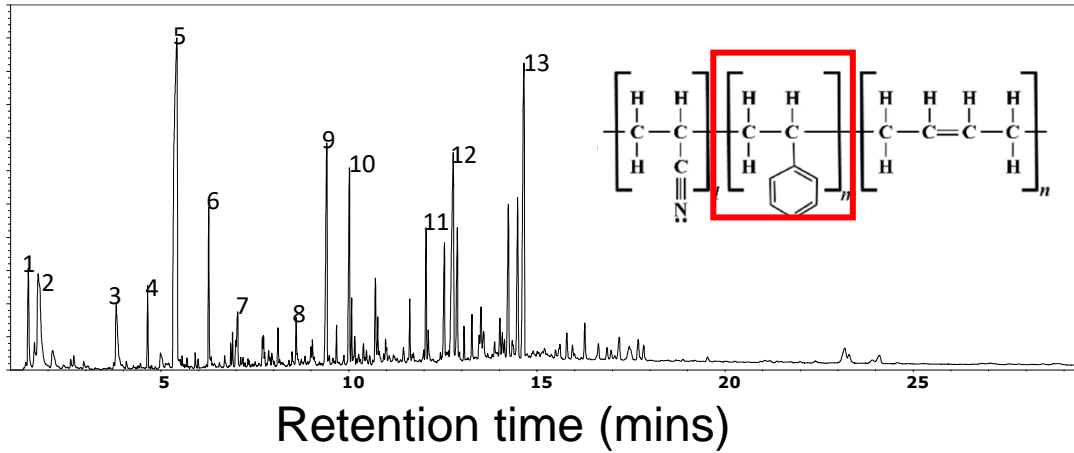


PS average mass spectrum

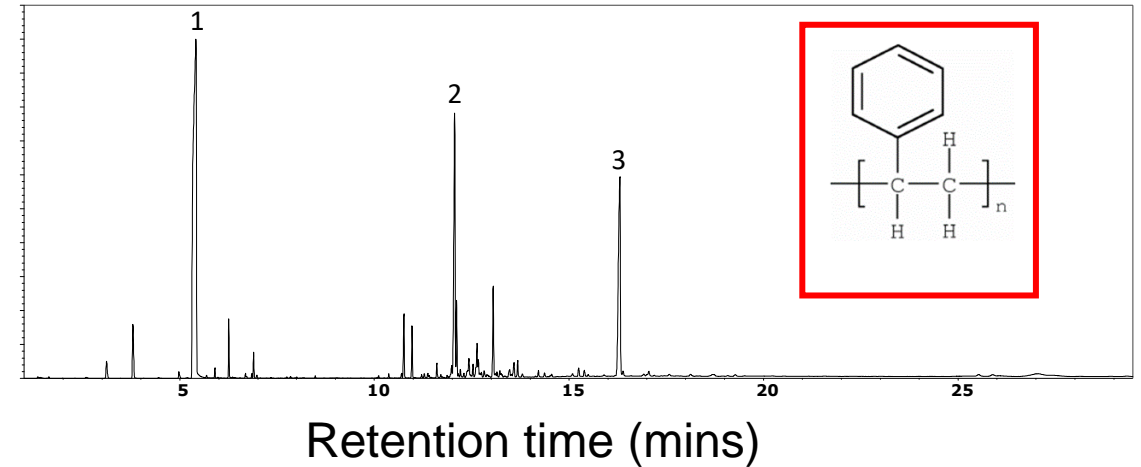


Challenges of Single Polymer Analysis

ABS pyrogram (600 °C)



PS pyrogram (600 °C)

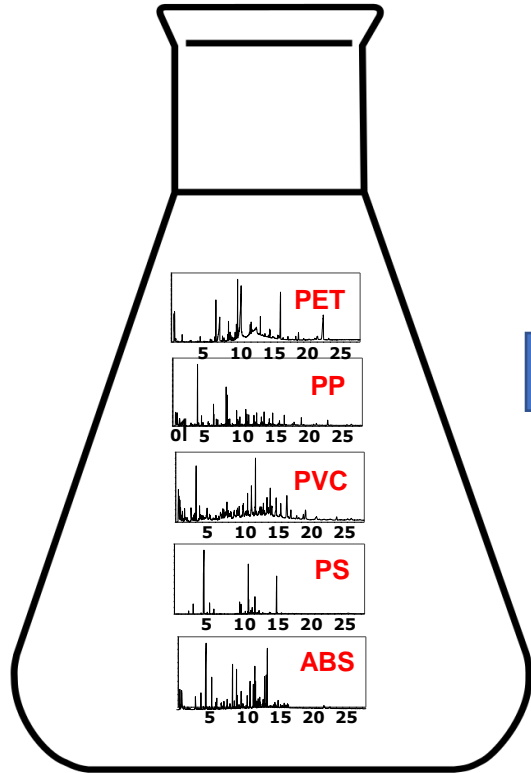


Polymer analysis:

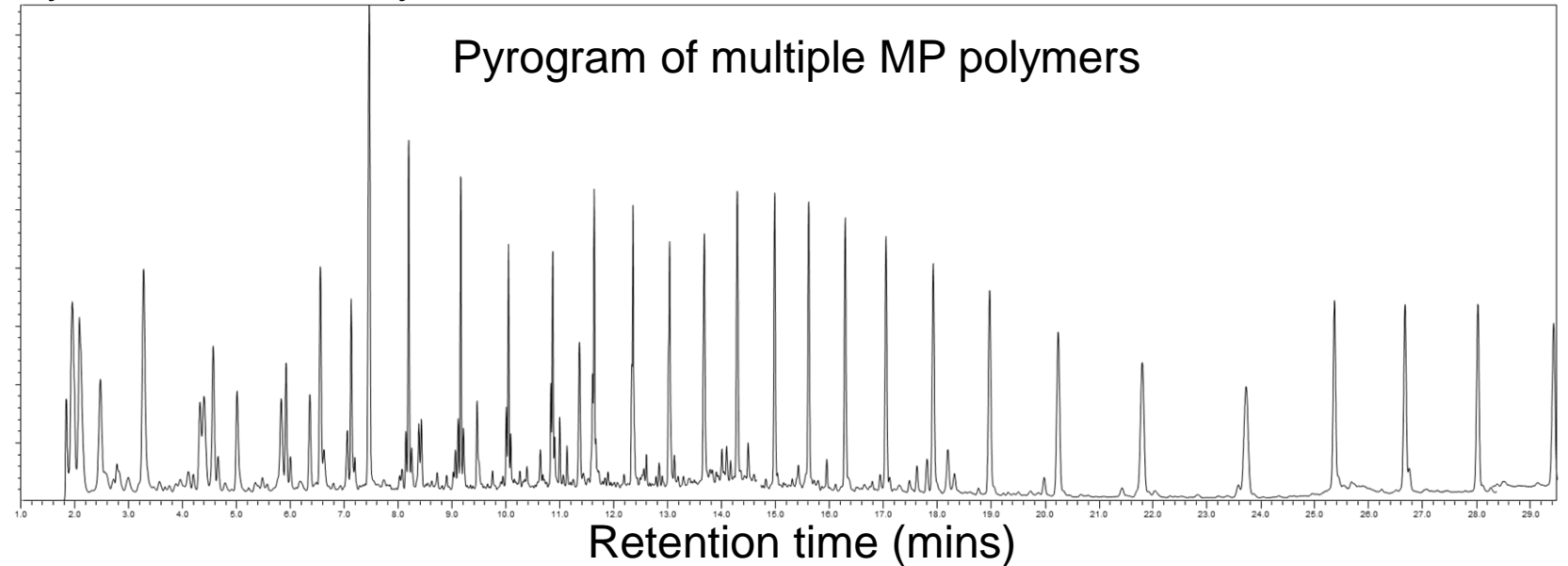
- Flash pyrolysis followed by mass spectrometry scan analysis of single analyte standard:
- Many polymer peaks (pyrolyzates) exist, additives may also be included.
- These pyrolyzates co-exist within other polymers and the chemical profile may look similar among many polymers.
- Not as easy to identify using standard libraries, such as NIST, recommended to use Py Handbook or specialized libraries such as F-search.

Challenges of Multiple Targeted Polymers Analysis

Sample containing multiple polymers



Py-GCMS MP analysis



MP analysis is challenging because these complicated polymers could all exist in the same matrix. How do we identify and quantify individual polymers that share similar physiochemical properties??

Determination of unique pyrolyzates for identifying MPs in a multiple polymers mixture

Main pyrolyzates in ABS

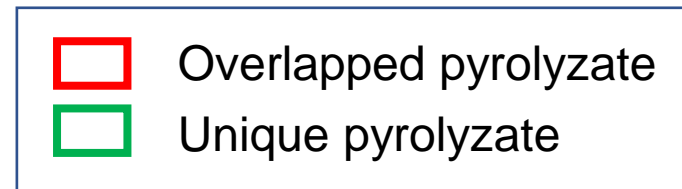
2-Phenyl-4-phenylpent-4-enenitrile (SAS) is unique to PS and is the characteristic pyrolyzate used to identify PS

Peak #	F-Search Result
ABS	
1	1,3-Butadiene
2	Acrylonitrile
3	Toluene
4	4-Vinylcyclohexane
5	Styrene
6	Alpha-Methylstyrene
7	2-Methylenepentanedinitrile (A dimer)
8	2-Methylene-4-phenylbutanenitrile (hybrid dimer)
9	4-Phenylbutanenitrile
10	4-Phenylpent-4-enenitrile (hybrid dimer)
11	3-Butene-1,3-diylidibenzene (styrene dimer)
12	2-Methylene-4-phenylheptanedinitrile (hybrid trimer)
13	2-Phenethyl-4-phenylpent-4-enenitrile (hybrid trimer)

Main pyrolyzates in PS

Styrene Trimer is unique to PS and is the characteristic pyrolyzate used to identify PS

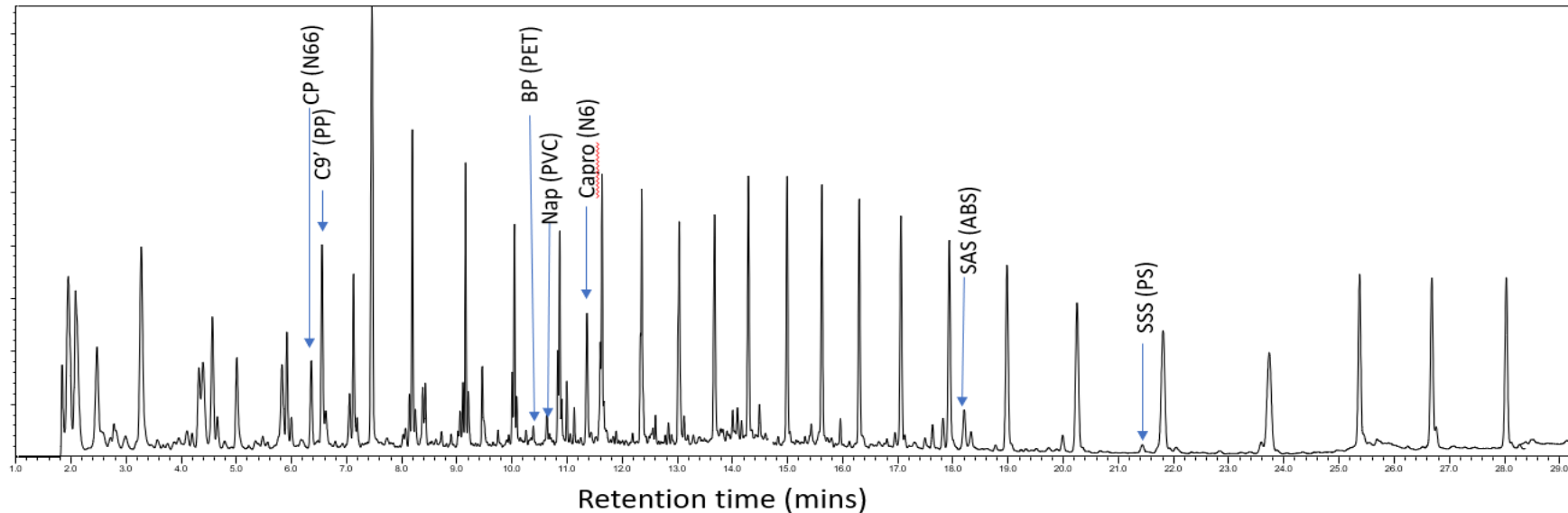
Peak #	F-Search Result
PS	
1	Styrene
2	3-Butene-1,3-diylidibenzene (styrene dimer)
3	5-Hexene-1,3,5-triyltribenzene (styrene trimer)



Characteristic Pyrolyzates for 6 Targeted Polymers

Compound name	Characteristic pyrolyzate	Quant ion	Qual ion
Acrylonitrile-butadiene-styrene copolymer (ABS)	2-Penyl-4-phenylpent-4-enenitrile (SAS)	170	91,115,118
Nylon-6 (N6)	ϵ -Caprolactam (Capro)	113	30,55,85
Nylon 6,6 (N66)	Cyclopentanone (CP)	84	39,55,56
Polyethylene terephthalate (PET)	Benzophenone (BP)	182	51,77,105
Polypropylene (PP)	2,4-Diemethyl-1-heptene (C9')	126	43,55,70
Polystyrene (PS)	Styrene trimer (SSS)	91	117,207,312
Polyvinylchloride (PVC)	Naphthalene (Nap)	128	102

Pyrogram of multiple MP polymers

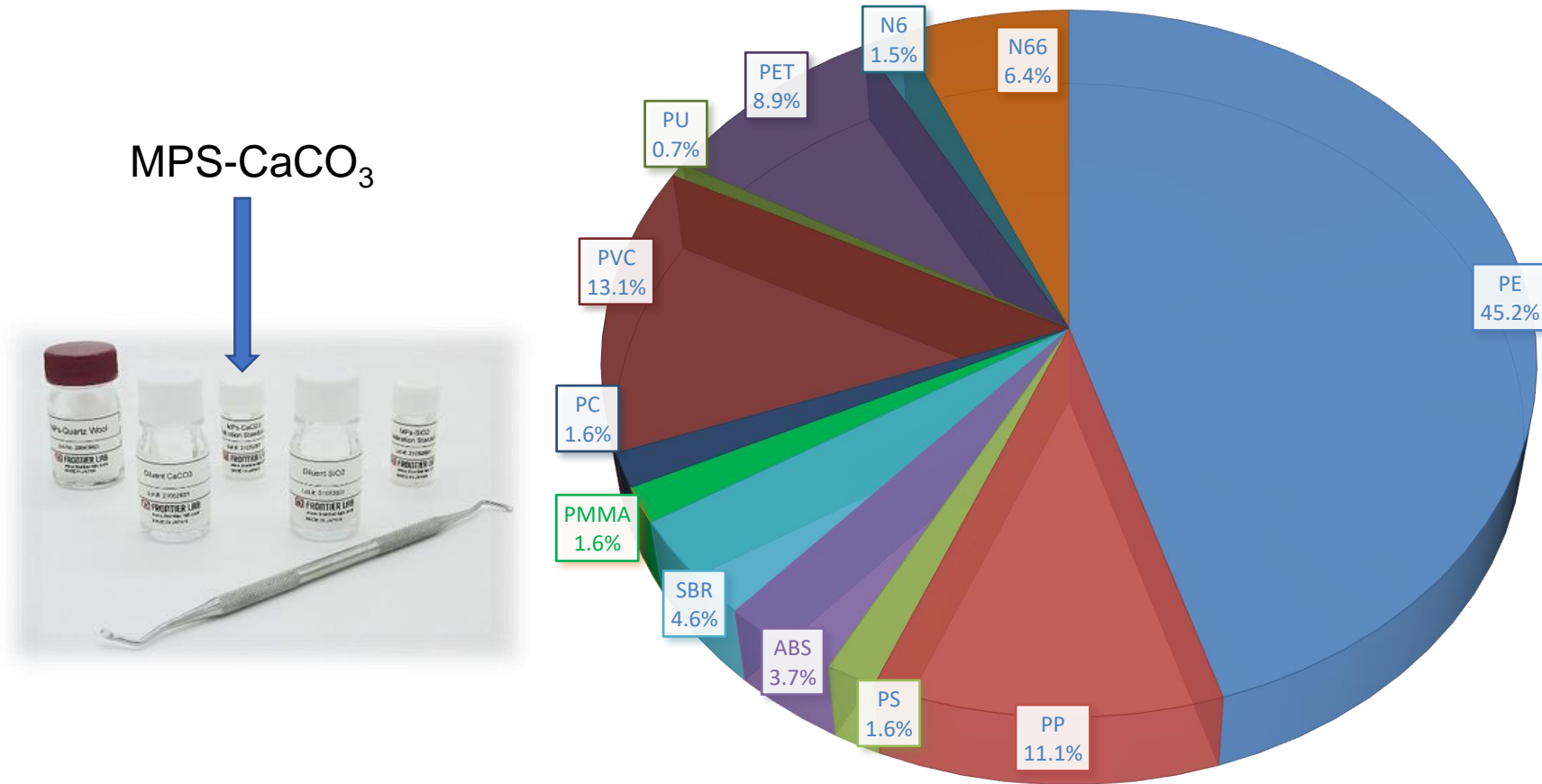


Providing a fast workflow in the measurement of MPs.

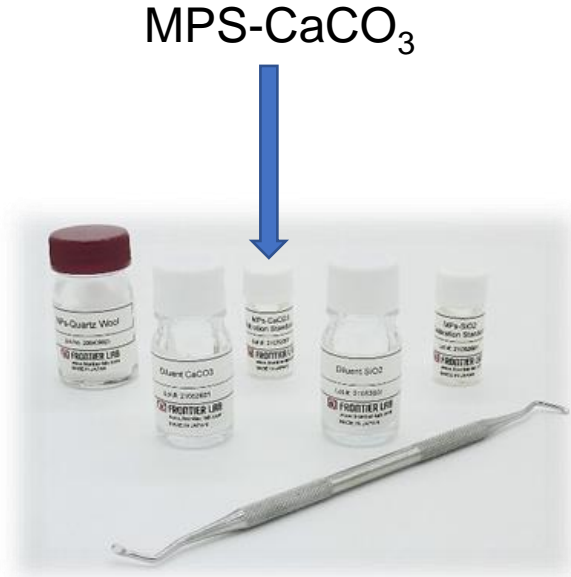
- Shimadzu and Frontier lab provide a fast workflow solution that is accurate, sensitive and precise
- Frontier MP kit includes 12 polymers mix in CaCO_3 or SiO_2
- F-Search software is seamless and processes data from Shimadzu GC-MS
- Target compounds are readily identified using retention indices and calibration curves are quickly built



Percent polymer composition and mass of each analyte in 4 mg MPS-CaCO₃



Polymer	Mass (µg) in 4 mg standard
Polyethylene (PE)	145.8
Polypropylene (PP)	35.7
Polystyrene (PS)	5.2
Acrylonitrile-butadiene-styrene copolymer (ABS)	12.1
Styrene-butadiene rubber (SBR)	15.0
Polymethyl methacrylate (PMMA)	5.3
Polycarbonate (PC)	5.1
Polyvinylchloride (PVC)	42.4
Polyurethane (PU)	2.1
Polyethylene terephthalate (PET)	28.6
Nylon-6 (N6)	4.9
Nylon 6,6 (N66)	20.7



F-Search MPs 2.1

Operational process by F-Search MPs 2.1

Step 1 Adjustment of retention index (RI)

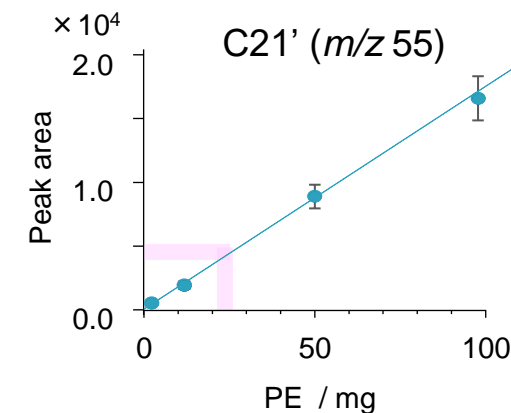
RI is created based on the pyrolyzates of MPCs

Step 2 Creating a calibration file (QFL)

Calibration file is created based on pyrograms of MPCs

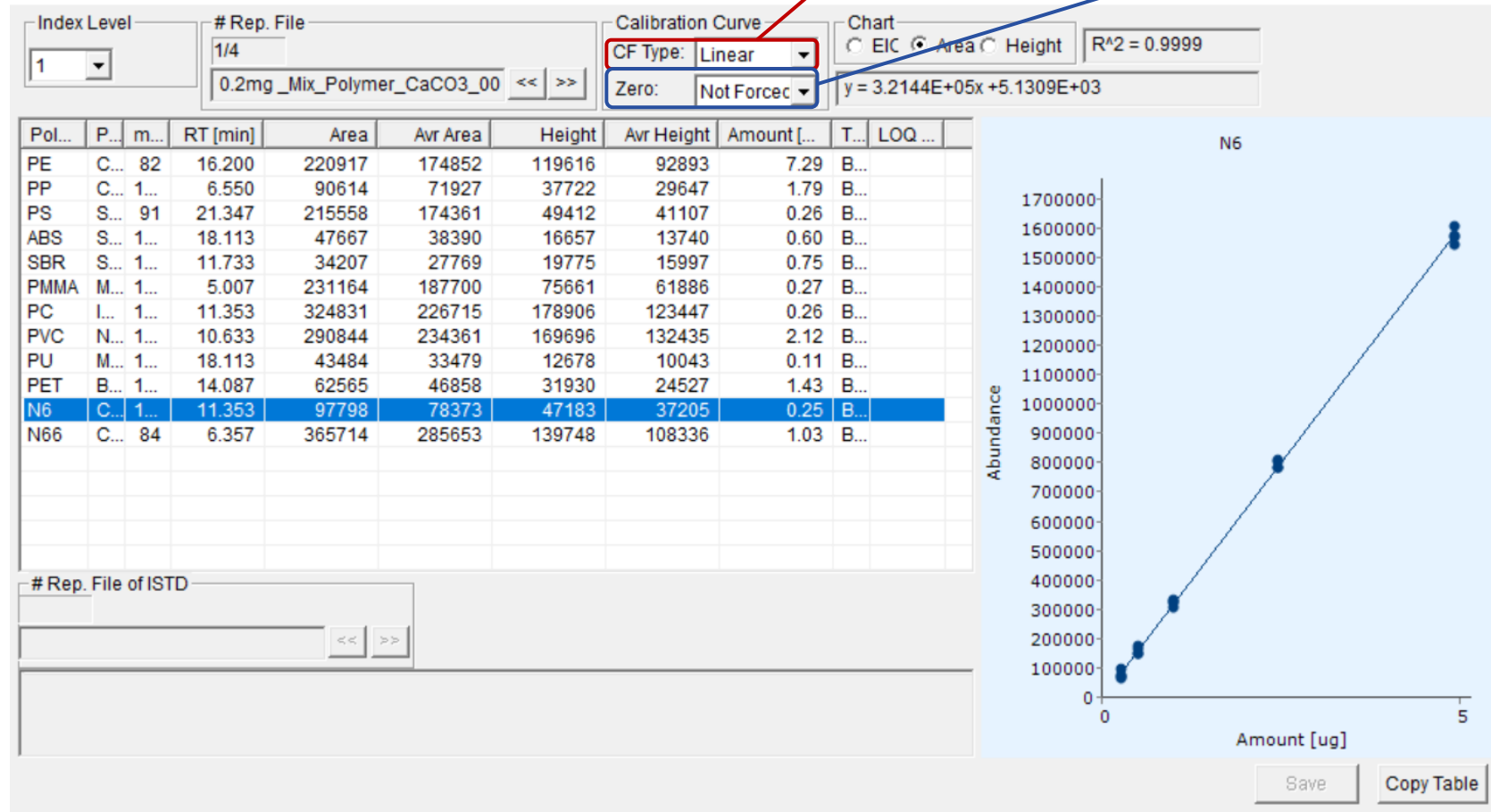
Step 3 Qualitative/quantitative analysis of actual MPs analysis data

Step 4 Interpretation/review of results

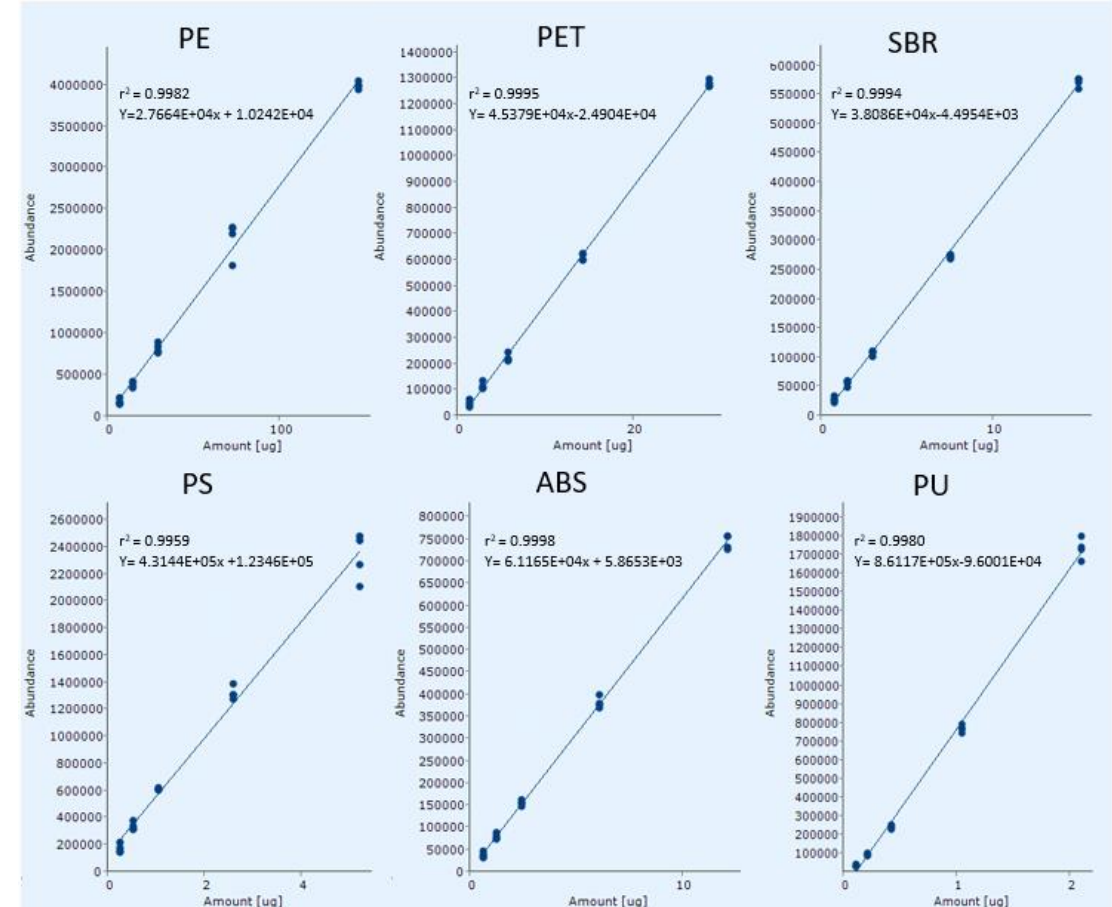
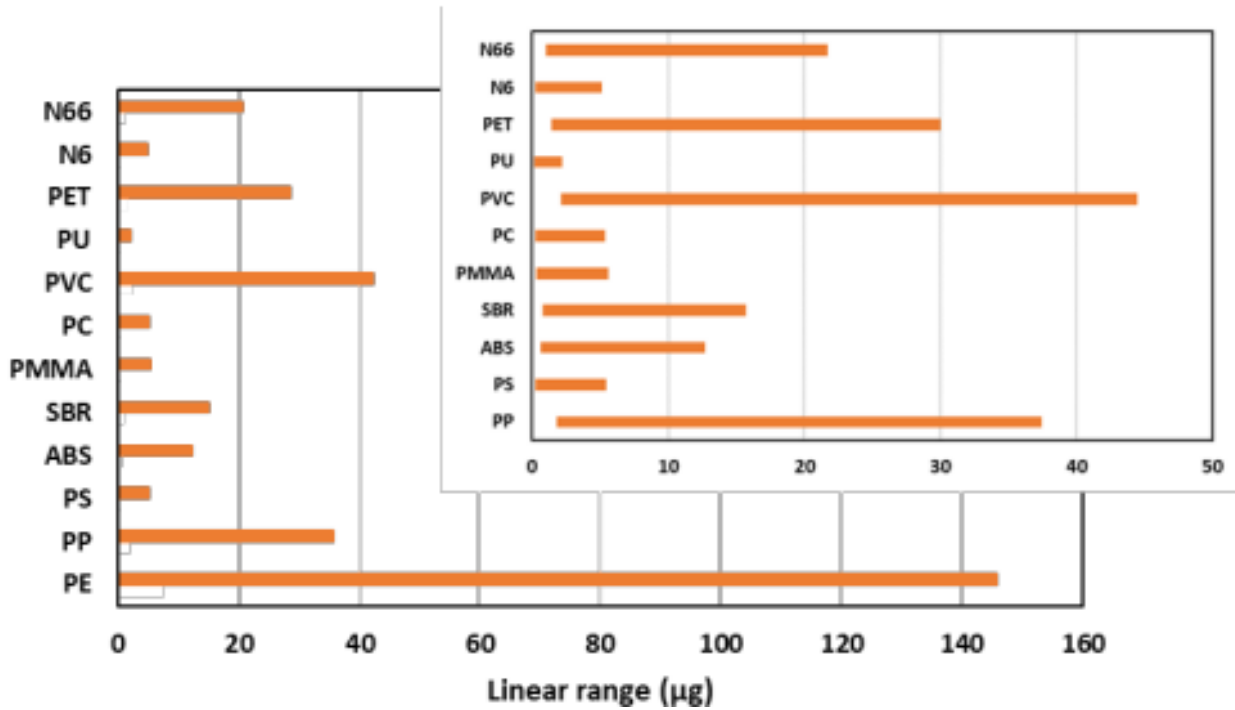


F-Search MP Quantitative calibration view

The Calibration curve is selected from linear/quadratic and with/without forced zero intercept.



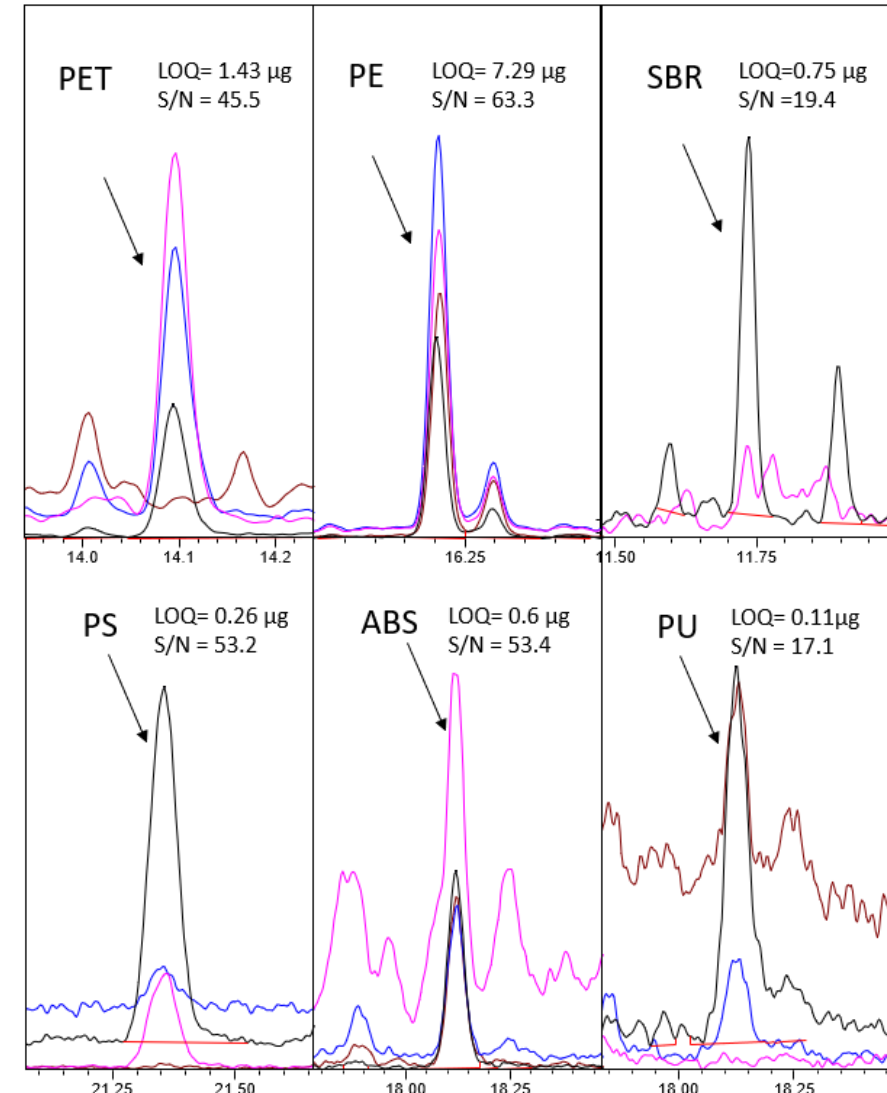
Helium Data Review



Lower Limit of Quantification (LLOQ)

- Limit of quantitation for representative polymers in this study.
- Based on polymer concentration in MP-CaCO₃ standard, 2 mg standard weight is required to obtain Pseudo LLOQ for each compound.

Polymer	Recovery % (n=7)		Retention Time (min)	LLOQ (µg)	% Drift (at 0.8 mg)
	3 mg	0.2 mg			
PE	99.0	99.9	16.2	7.3	-16.9
PP	99.6	111.2	6.6	1.8	-11.4
PS	92.2	66.4	21.3	0.3	-9.3
ABS	92.9	107.3	18.1	0.6	-18.1
SBR	96.0	121.8	11.7	0.8	-8.7
PMMA	102.8	103.6	5.0	0.3	-6.5
PC	97.2	123.0	11.4	0.3	-10.8
PVC	97.5	114.1	10.6	2.1	-9.6
PU	94.9	145.1	18.1	0.1	-19.8
PET	95.0	126.7	14.1	1.4	-18.2
N6	100.1	112.0	11.4	0.3	-11.0
N66	100.8	121.5	6.4	1.0	-7.2



Helium vs. Nitrogen

Helium

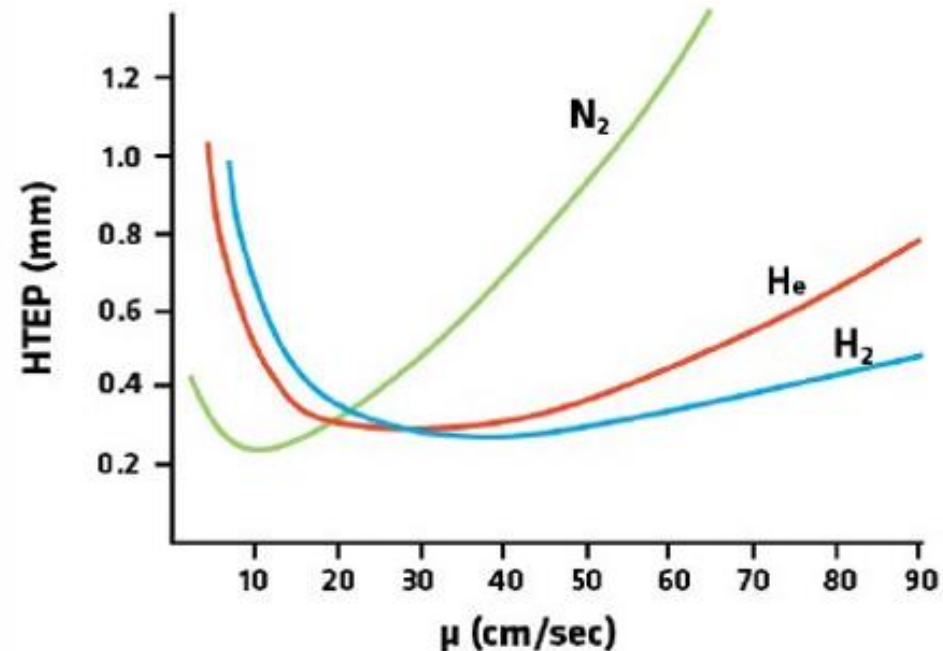
Helium price, per cubic meter

Prices listed are estimates for Grade-A helium sold by private industry.



- Cost of He continues to rise with unequal rates of production
- H₂ difficult alternative for Pyrolysis

Nitrogen



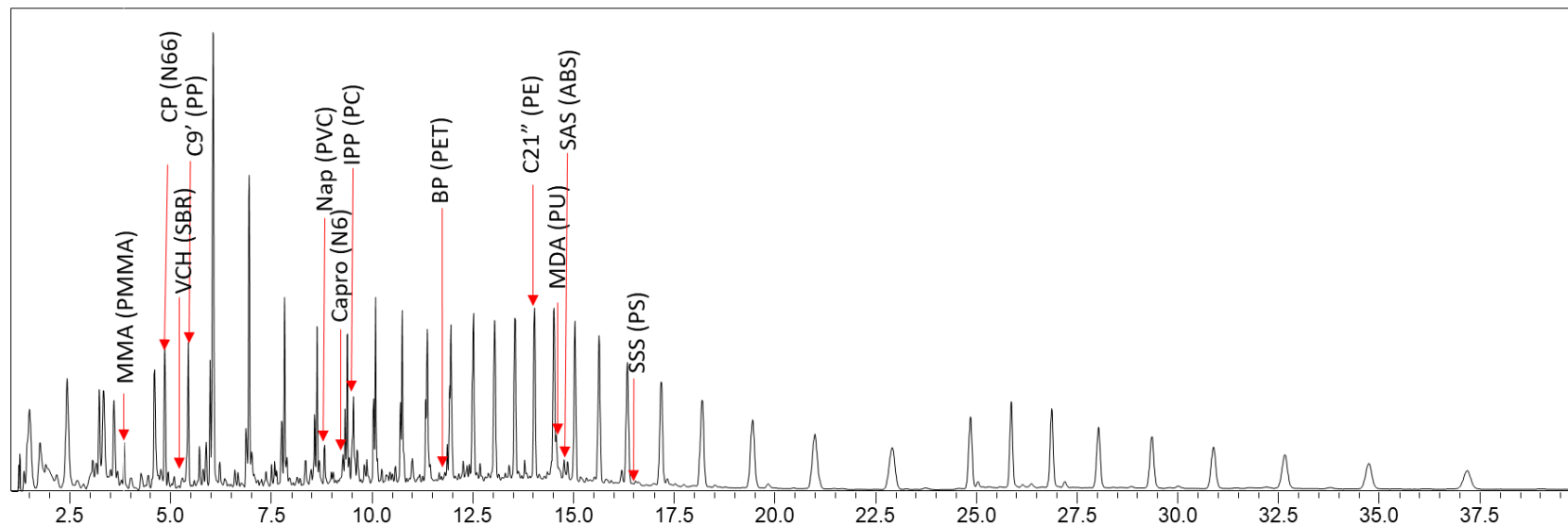
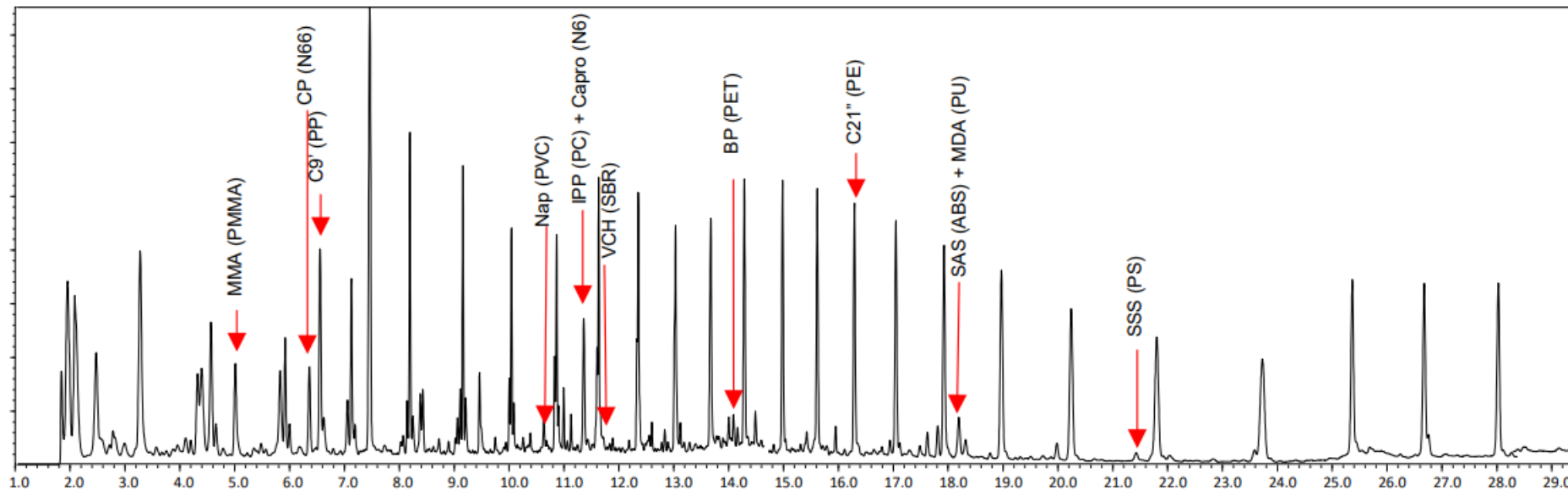
- Best Efficiency and Inert
- Can be unforgiving with unoptimized linear velocities

Nitrogen Configuration



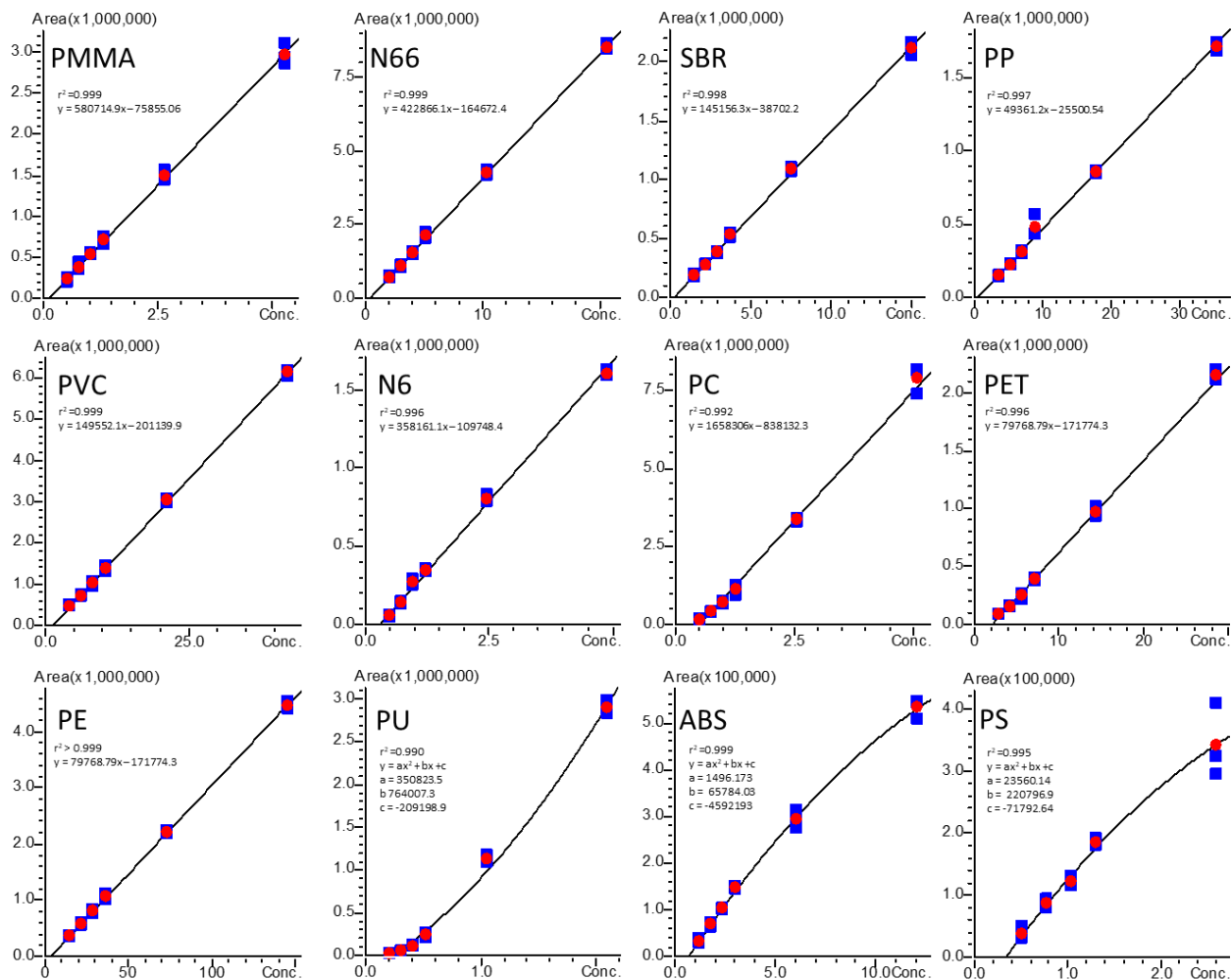
Gas Chromatography	Nexis GC-2030
Injection port mode	Split mode; 35:1 split ratio
Injector pressure	94.1 kPA
Carrier gas	Nitrogen
Injection port temperature	300 °C
Column: Frontier Lab UAMP column	Restek Mxt-5 (20 m x 0.18 mmID x 0.40 μm)
Flow control mode	Linear velocity
Oven Temperature	40 °C (2 mins. hold), 20 °C /mins. to 280 °C (10 mins. hold), 40 °C /min to 320 °C (60 mins. Hold)
Mass Spectrometer	QP2020 NX
Interface Temperature	300 °C
Ion Source Temperature	230 °C
Detector Voltage	Relative to Tune 0 kV
Threshold	0
Acquisition mode	Scan/SIM
Scan Range	m/z 29 to 350; Event time 0.2 s
SIM ions	Listed in table 2
Pyrolyzer	EGA/PY-3030D
Single Shot Furnace Temp	600 °C
Interface Temp	300 °C
Auto sampler flushing gas	Nitrogen
Auto sampler Purge Time	10 sec

Nitrogen Results – Runtime



Nitrogen Results – Linearity Comparison

Nitrogen Results

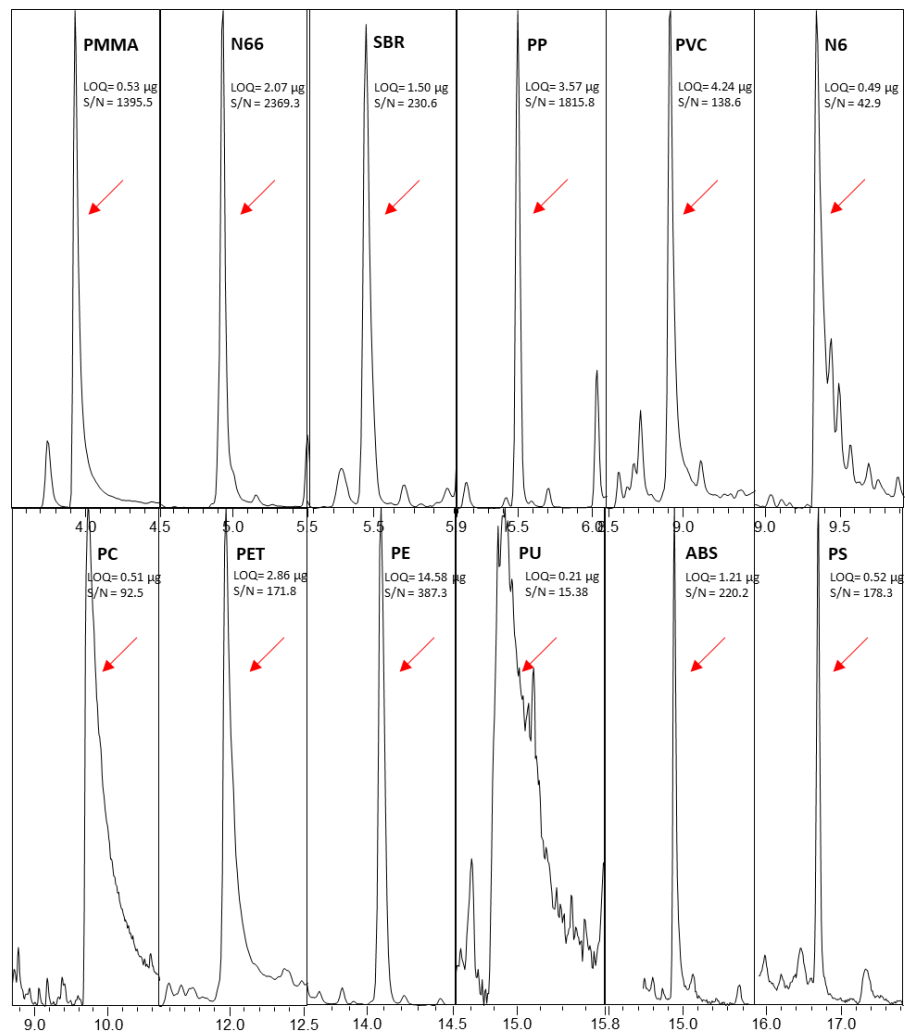


Helium Results

Polymer	Linearity (r^2)
PE	0.9982
PP	0.9997
PS	0.9959
ABS	0.9998
SBR	0.9994
PMMA	0.9988
PC	0.9999
PVC	0.9999
PU	0.9980
PET	0.9995
N6	0.9999
N66	> 0.9999

LLOQ – Sensitivity

Nitrogen Results

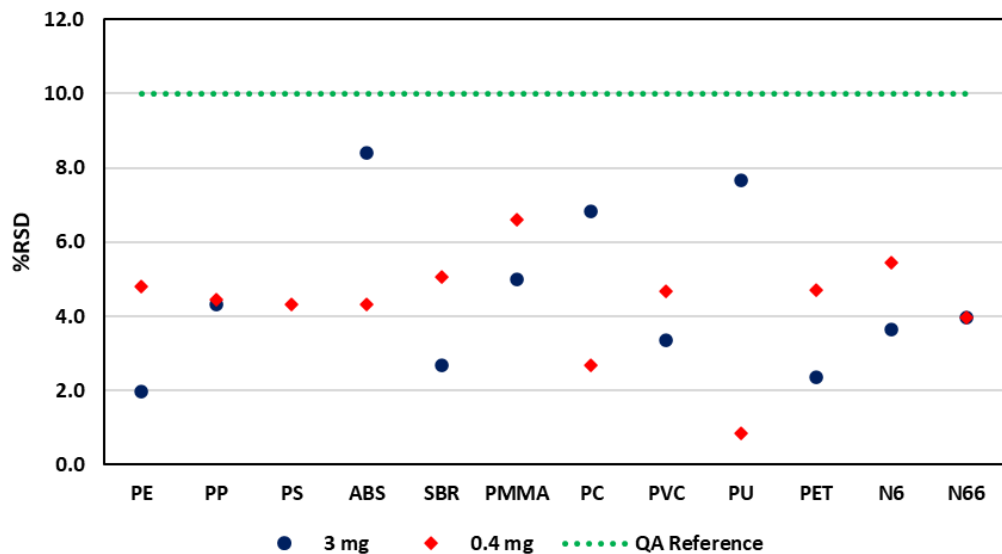


Helium Results

Polymer	LLOQ (µg)
PE	7.3
PP	1.8
PS	0.3
ABS	0.6
SBR	0.8
PMMA	0.3
PC	0.3
PVC	2.1
PU	0.1
PET	1.4
N6	0.3
N66	1.0

Nitrogen Results – Precision

%RSD inter day (n=10)



Polymer	Recovery % (n=10)		Retention Time (min)	LOQ (µg)	Linearity (r ²)	% Drift (0.8mg)
	3 mg	0.4 mg				
PE	109.2	112.8	14.0	14.58	0.999	23.3
PP	103.8	109.2	5.6	3.57	0.993	12.7
PS	N/A	103.7	16.8	0.52	0.997 ^a	-5.5
ABS	108.1	104.9	15.0	1.21	0.999 [*]	9.0
SBR	106.7	116.6	5.6	1.5	0.998	13.3
PMMA	105.1	115.3	4.0	0.53	0.999	22.6
PC	107.9	122.0	9.7	0.51	0.992	23.0
PVC	101.3	114.8	9.0	4.24	0.999	16.3
PU	102.1	125.0	14.8	0.21	0.990 [*]	12.7
PET	103.1	133.8	12.0	2.86	0.996	23.3
N6	104.2	102.6	9.4	0.49	0.996	31.0
N66	104.5	111.1	5.0	2.07	0.999	19.9

Special Thanks and Conclusion!

- PY-GCMS is an effective tool for identifying and quantifying mixed polymer samples at low levels
- Nitrogen maintains sensitivity and throughput while reducing operating cost when compared to helium.
- Andy Sandy – Applications Scientist of ADC
- Evelyn Wang – Application Manager of ADC
- Okamura Yoshiyuki – GM of Application Development Center
- Ruth Marfil-Vega – Sr. Environmental Marketing Manager

Questions?

