

Advanced Instrumentation in Air Monitoring to Achieve Low-Level Detection



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Overview

- Reality of Traditional Testing
- Advanced Instrumentation
- Data Overview
- Method Comparisons
- Summary and Questions





Reality of Emissions Testing



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Sometimes being at the top
isn't so bad...

Wet Chemistry Test Methods

CTM027, CARB 430, M26A, etc.

- A lot of equipment and personnel
- Test runs are typically several hours
- Off-site analysis
- Analyte specific
- Technique driven



Why Must we Improve Reliability of Test Results?

- Variability
- Misrepresented test results
 - What is the actual number below the 'limit'
 - Is that a real number?
- If determined results are above the limit:
 - NOV, fines, etc.
 - Extra runs or longer running time
 - Retests
 - More waiting and expenses



Quantification Beyond Just Detection

- The landscape is changing
- Why do we care?
 - Costs, performance, health information, etc.
- New technology
 - Improves data quality
 - Lowers end cost
 - Simplifies testing
 - **On site or real-time results are a great advantage**

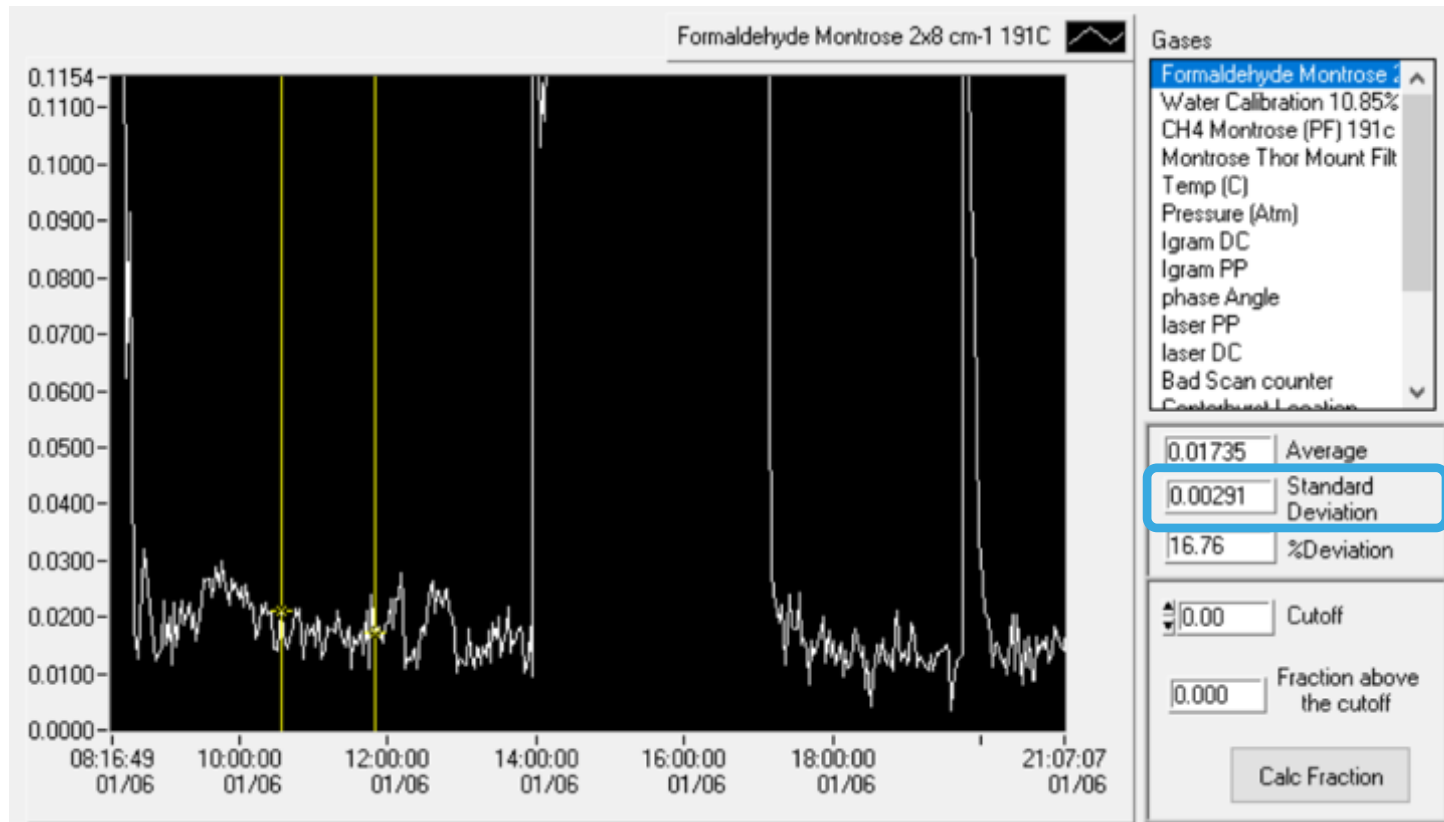


StarBoost™ Technology

- Optimized hardware and software
- US EPA Method 320 & ASTM D6348 compliant
- 10 – 50 x Higher SNR
- Much lower DLs
 - ~ 8 - 10 ppbv formaldehyde in 10% water
 - 10-20x better detection than standard FTIR
- Real-time continuous measurements
- Zero baseline drift



StarBoost™ Technology



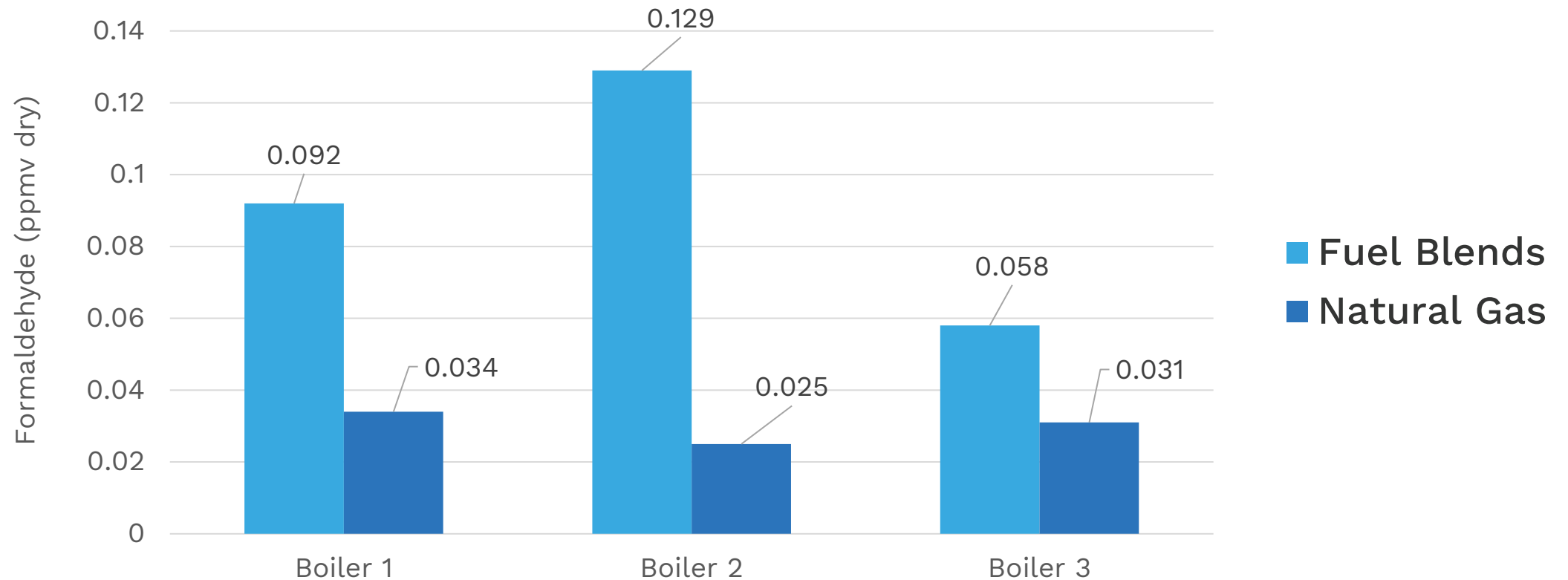
Natural Gas
Fired Turbine
Field Test

Formaldehyde
MDL < 10 ppb



Fuel Comparison Study on Boiler Set

Blended Fuel vs Natural Gas – StarBoost™ FTIR Testing



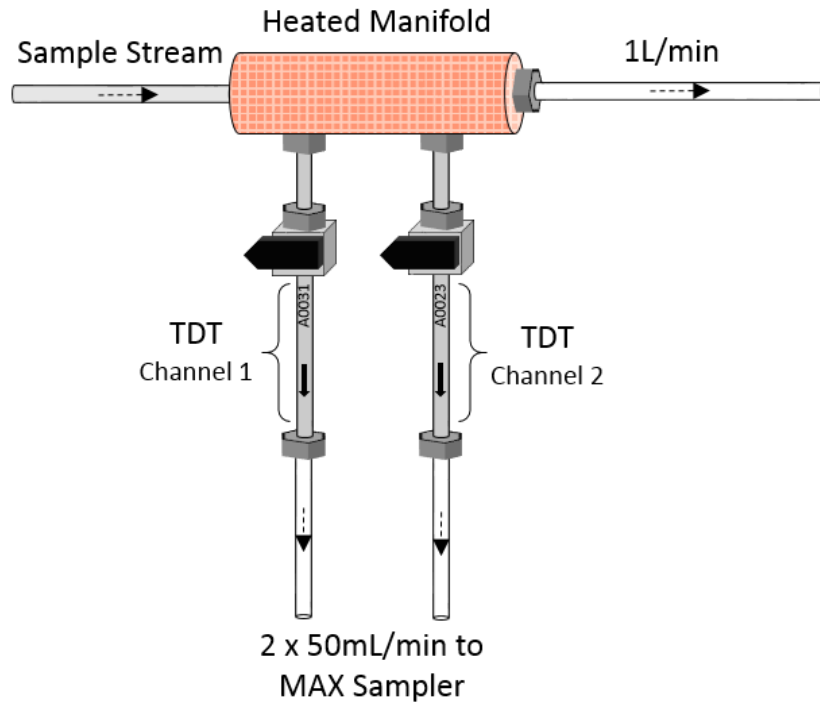
MAX™ Technology

GC-FTIR Analyzer

- **Samples are collected on a TDT**
 - Requires no solvent or extraction
 - GC separates components of sample
 - Analysis time of 20-50 min per TDT
 - Sensitivities of 10-30 ppb in 10% moisture
 - On site analysis with quick results
 - US EPA Method 18 Compliant



TDT Sampling

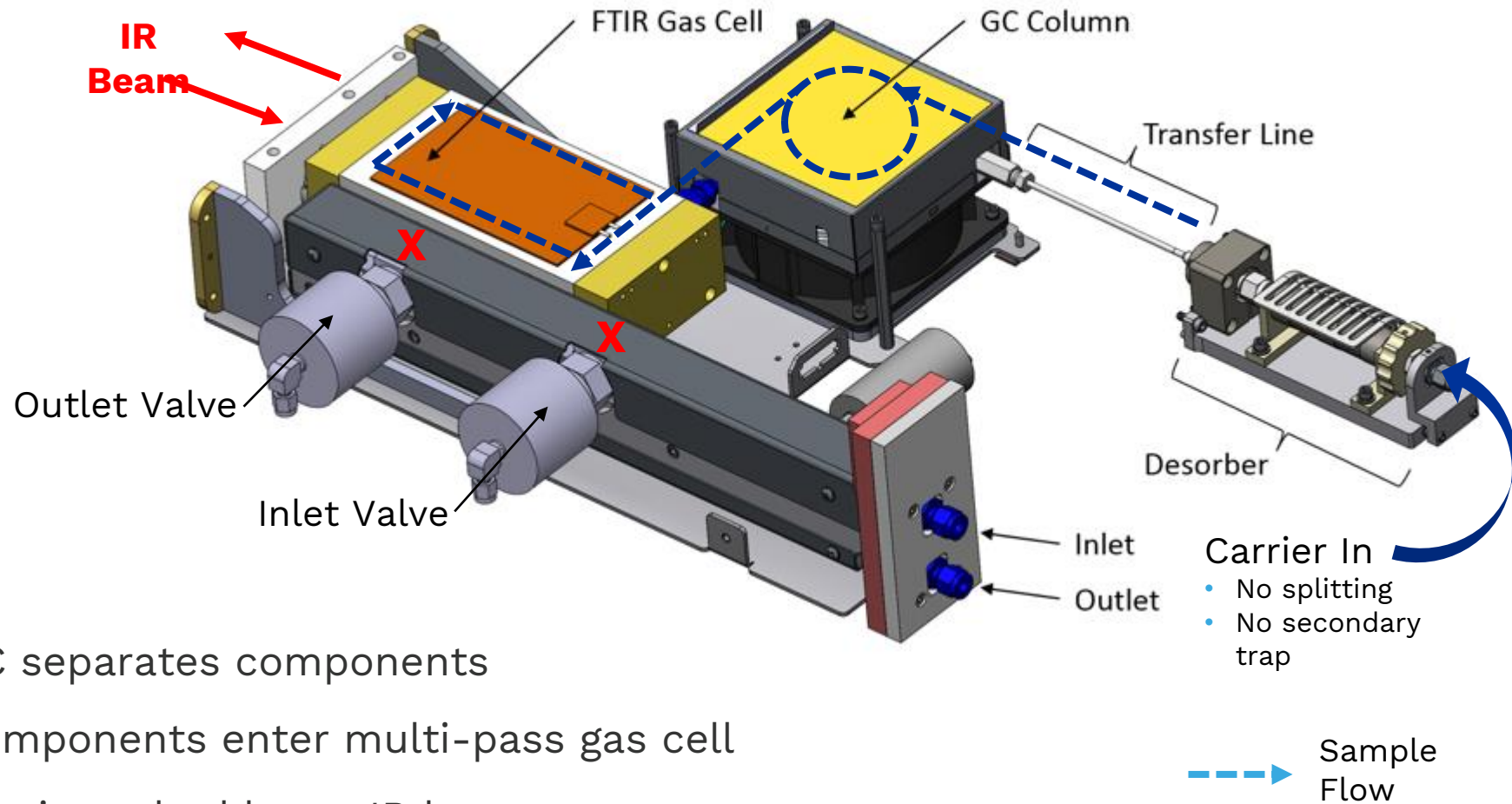


AS002 TDTs are a product of Prism Analytical Technologies



MAX TDT Sampler

MAX™ Technology



- GC separates components
- Components enter multi-pass gas cell
- Gas is probed by an IR beam



Natural Gas Turbine Test Run Example

- 1 hour run time
- > 70% recovery to pass QAQC per method 320 and 18
- Great for low level detection

Run	Start Time	End Time	Date				
1	16:47	17:47	1/7/2019				
Analyte	Spike (ng)	Sample (ng)	Mass Difference (ng)	Spike Recovery (%)	Sample Concentration (ng/mL)	Stream Concentration (ppmvd)	Stream Concentration (Recovery Corrected) (ppmvd)
Formaldehyde	915.39	48.51	866.88	87.3%	0.041	0.033	0.038
Tube ID	Sample Rate* (mL/min)	Sample Time* (min)	Sample Volume** (mL)	Corrected Sample Volume (mL)			
A0526	20.0	60	1199.3	1183.05			
A0462	20.0	60	1199.3	1183.03			
Gas Cell Temperature (C)	Avg CO2 (%)	Avg CH4 (%)	Avg O2 (%)				
191.0	4.52	0.00	12.90				
* - Sampler Set Points							
** - True value from Sampler Data Log							

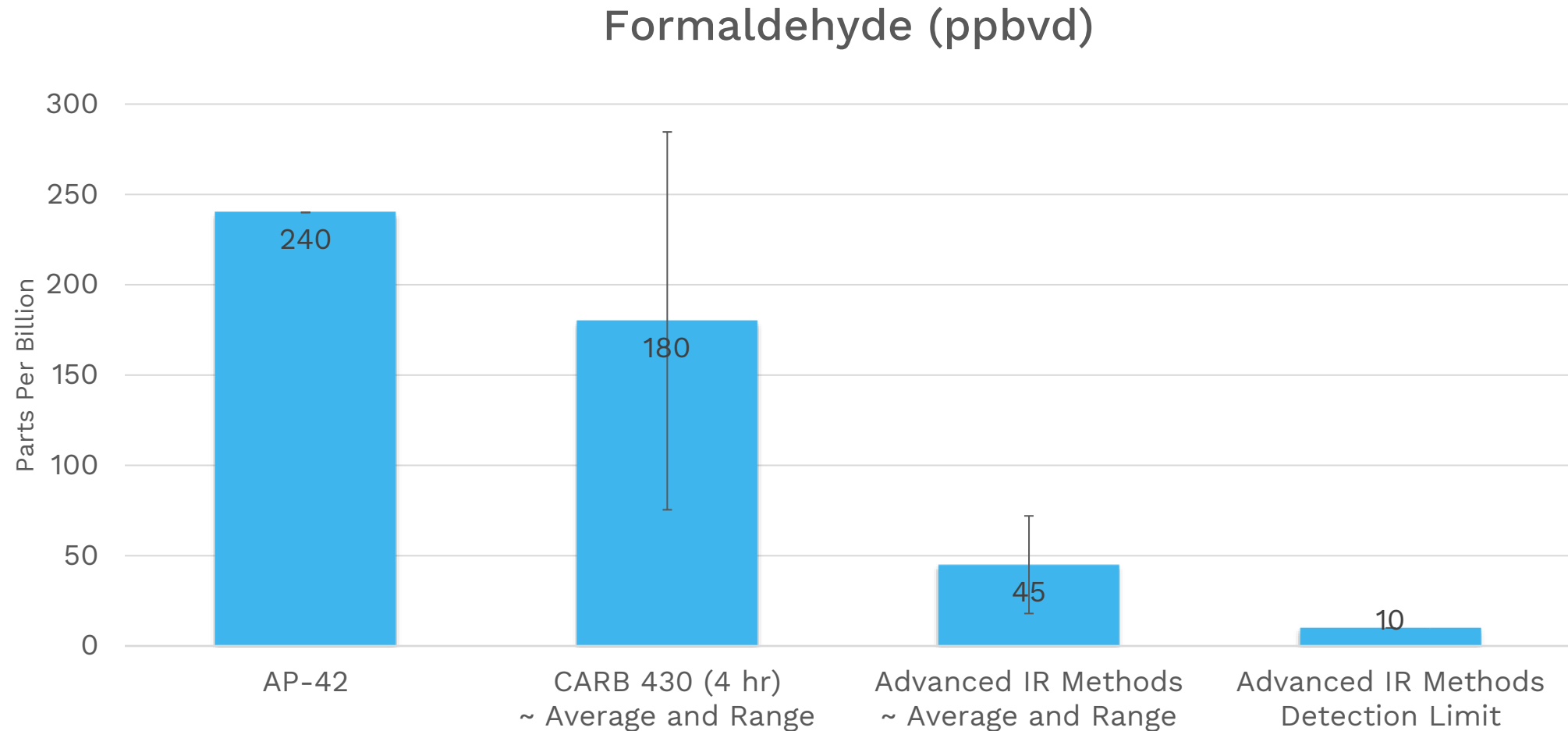


PTR-TOF-MS for Ambient Monitoring

- PTR-TOF-MS – detection to ppt or ppq
 - ‘proton transfer reaction – time of flight – mass spectrometer’
- Fast GC
 - Separates compounds and eliminates interferences
 - M18 Compliant
- Met station and software for processing
 - Can be driven around plant perimeter
 - May be used in fixed position
 - Remotely operated

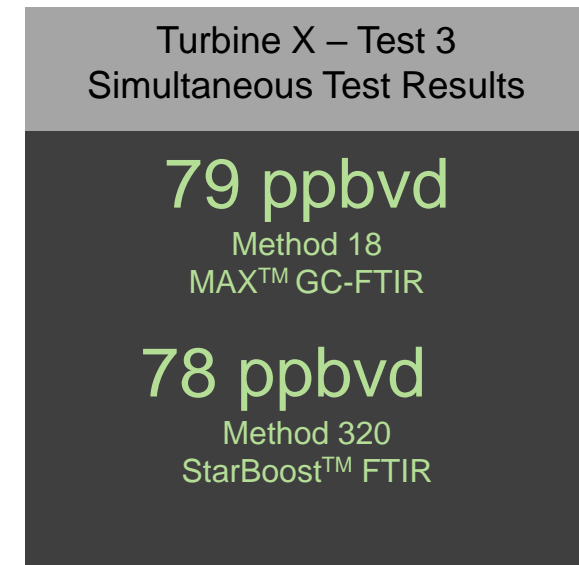
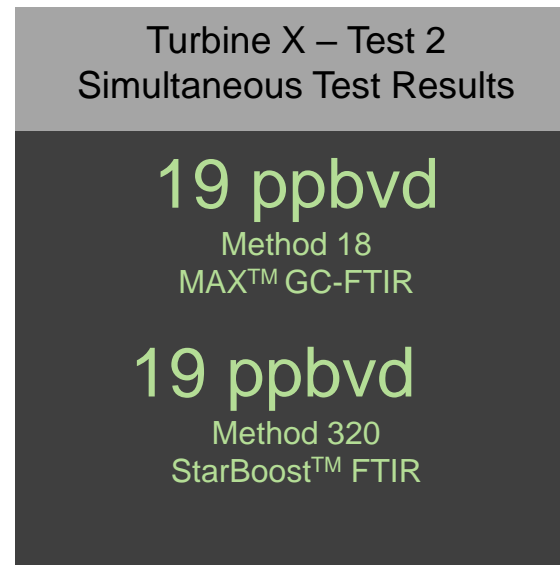
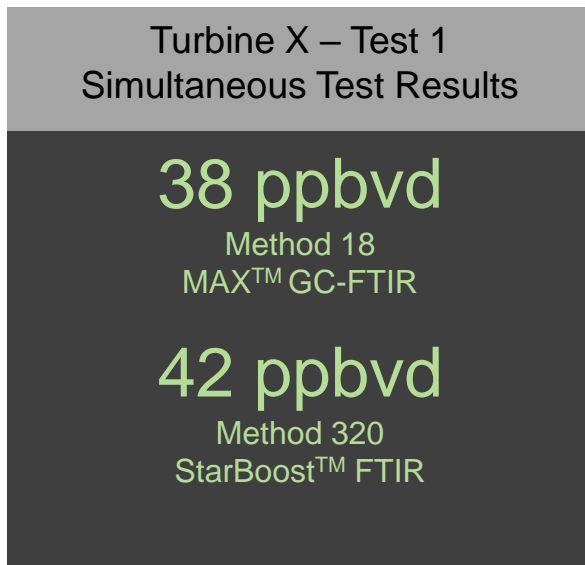


Method Comparisons



Method Comparisons

- Any vendor will tell you their product works perfectly
- Actual testing results from a natural gas turbine
- Comparison of MAX™ GC-FTIR to StarBoost™ technologies



Field Testing Is Tough!

- Most studies are done on a bench-top
- You are only as good as your equipment
 - Poor equipment or malfunctions
 - Severe impact to analysis and data quality
 - Makes QAQC checks difficult
- As a customer/regulatory agent
 - Don't fret the black-box
 - Ask technical questions
 - Expect a well-trained operator



Conclusions

Standard methods provide no “comfort”

- Results take too long
- Results can be variable (even when emissions are not)
- Cost for re-test operation can be very high

Enhanced methods can be a solution

- Detection limits are low
- No waiting for answers
- These are powerful new tools





Thank you for your time!

Questions?



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Contact Us!

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